

ENGINEERING CHANGE NOTICE *P504-6301*

Date: 04.11.09		ECN #: 630	
Project No: D412-694		Created By: <i>TF</i>	Checked By: <i>TF</i>
Project Name: SPACEDOORS		Approved By: <i>TF</i> (Proj. Manager)	Approved By: <i>N/A</i> (Management if reqd)
Description of Change: <b>RELEASE DWGS.:</b>			
<div style="display: flex; flex-wrap: wrap;"> <div style="width: 25%;"> D3183 REV. C1  D412-694 REV. B  D3090 REV. B  D3110 REV. B  D3111 REV. B  D3112 REV. B </div> <div style="width: 25%;"> D3113 REV. B  D3114 REV. B  D3115 REV. B  D3117 REV. B  D3119 REV. B  D3120 REV. B  D3123 REV. B </div> <div style="width: 25%;"> D3122 REV. B  D3124 REV. B  D3125 REV. B  D3127 REV. B  D3128 REV. B  D3129 REV. B  D3130 REV. B  D3131 REV. B </div> <div style="width: 25%;"> D3137 REV. D  D3132 REV. B  D3133 REV. B  D3134 REV. C  D3135 REV. C  D3138 REV. B  D3140 REV. C  D3143 REV. B  D3144 REV. B </div> <div style="width: 25%;"> D3139 REV. B  D3147 REV. B  D3148 REV. B  D3149 REV. B  D3150 REV. B  D3151 REV. B  D3152 REV. B  D3154 REV. B </div> <div style="width: 25%;"> D3155 REV. C  D3156 REV. B  D3157 REV. B  D3159 REV. B  D3162 REV. B  D3163 REV. B  D3308 REV. A  D3300 REV. A </div> </div>			
Notification/Acceptance		Affected	Initials
QA		✓	
Production		✓	
Planning		✓	
Marketing		N/A	
		502	
		Authorization	
Engineering Actions	Yes	No	Responsible
Update Blue/Pink File		✓	
Update DSI File		✓	
Update D-Part Master Binder	✓		KJ
Update Grey Project Binder		✓	
Update DEO Binder		✓	
Update Master Document List		✓	
Update Drawing Approval Record	✓		DS
Update Change Record Form	✓		KJ
Move Electronic File	✓		KJ
Notify TCA of Change	✓		DS
Notify FAA of Change		✓	
Update QSI 021		✓	
Update QSI 036		✓	
Scan Documents		✓	
Update MIS Database	✓		KJ
Update Access Database	✓		KJ
Verification ARC		✓	
Create/Update IPP's	✓		TF/KJ
Create/Update BOM's	✓		KJ
Update Paperwork Kits in Production		✓	
Update Paperwork Kits in Stock		✓	
Notify Previous Customers		✓	
Create/Update CNC Programs	✓		SLM
Create/Update PPP's	✓		KJ
Create/Update Tooling		✓	
Rework/Scrap Current Production		✓	
Rework/Scrap Kits in Stock?		✓	
Create/Update DXF File		✓	
Create/Update FAI sheets	✓		KJ/SLM
Replace/Destroy Controlled Dwgs	✓		KJ
MPP required?		✓	
To happen by:			
Complete			
Update Blue/Pink File Update DSI File Update D-Part Master Binder 04.11.26 04.11.24 <i>TF</i> Update Grey Project Binder Update DEO Binder Update Master Document List Update Drawing Approval Record 04.11.19 05.02.22 <i>TF</i> Update Change Record Form 04.11.26 04.11.25 <i>TF</i> Move Electronic File 04.11.26 04.11.25 <i>TF</i> Notify TCA of Change 04.11.19 05.02.22 <i>TF</i> Notify FAA of Change Update QSI 021 Update QSI 036 Scan Documents Update MIS Database 04.11.26 04.11.25 <i>TF</i> Update Access Database 04.11.26 04.11.25 <i>TF</i> Verification ARC Create/Update IPP's 04.12.31 04.11.27 <i>TF</i> Create/Update BOM's 04.12.31 04.12.16 <i>TF</i> Update Paperwork Kits in Production Update Paperwork Kits in Stock Notify Previous Customers Create/Update CNC Programs 04.12.31 <i>SLM</i> 05.03.16 Create/Update PPP's 04.12.31 04.12.16 <i>TF</i> Create/Update Tooling Rework/Scrap Current Production Rework/Scrap Kits in Stock? Create/Update DXF File Create/Update FAI sheets 04.12.31 ONGOING? Replace/Destroy Controlled Dwgs 04.12.31 04.11.25 <i>TF</i> MPP required?			
Notes:			
- ENSURE PARTS BY ASSEMBLED DOORS ARE PROPERLY IDENTIFIED. - CREATE CNC PROGRAM FOR D3308, D3144, D3135 - UPDATE IPP'S / BOM AS PER DWGS ABOVE - D412-694-011-021-031-04 AT ENG 003 - SEND CONTROLLED COPY OF D3119, D3140 DWGS TO DELAETEK & D3152 done 04.11.25 <i>TF</i>			

ECN Complete: *TF*

Date: 05.04.25